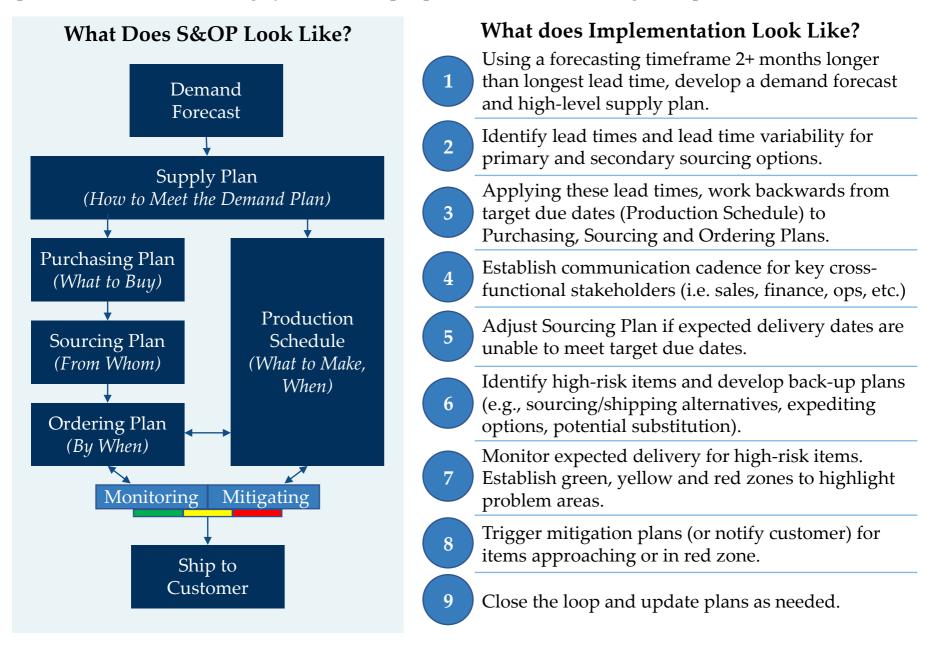
Supply Chain Disruption and S&OP

THE KEYSTONE GROUP making a **difference**

The key is understanding supply risks and planning for them. Sales and Operations Planning ("S&OP") cascades from a demand forecast into a dynamic purchasing plan, incorporates lead time variation, and synchronizes continually with operations. And since things don't always go as planned, advance warning systems with purposeful, validated mitigation plans are critical.



The Keystone Group has worked across numerous industries to drive significant business improvements through S&OP initiatives. Select examples include:



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