

# Facility Consolidation

Keystone's Experience at a Glance



THE KEYSTONE GROUP

ATLANTA • CHICAGO • LOS ANGELES



## Proven Track Record Across Industries, Company Types, and Company Sizes

Keystone has extensive experience supporting facility consolidations for manufacturing and distribution companies of all sizes and across diverse industries, demonstrating an ability to **adapt and deliver results in various business environments to meet needs.**



## Comprehensive Expertise Across All Aspects of Facility Consolidation

Keystone offers end-to-end support to ensure clients receive a **seamless and efficient consolidation process tailored to their unique needs.** Keystone's expertise ranges from assessment of footprint strategies and analyses to execution and project management.

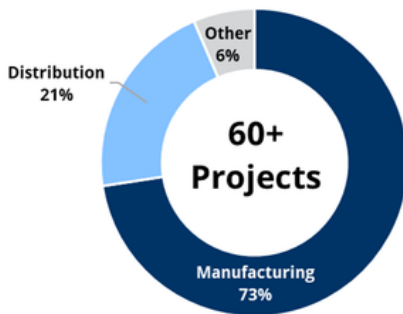


## Keys to Success for Risk Mitigation and Operational Continuity

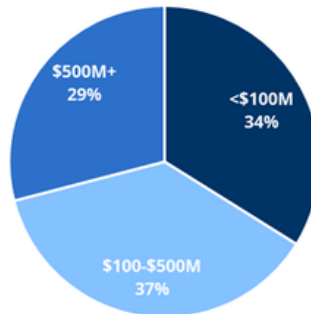
Keystone emphasizes key success factors both financially and operationally throughout the end-to-end process. These strategies help **minimize disruptions, prioritize effective communication, retain knowledge, and ensure smooth transitions.**

### EXPERIENCE BY THE NUMBERS

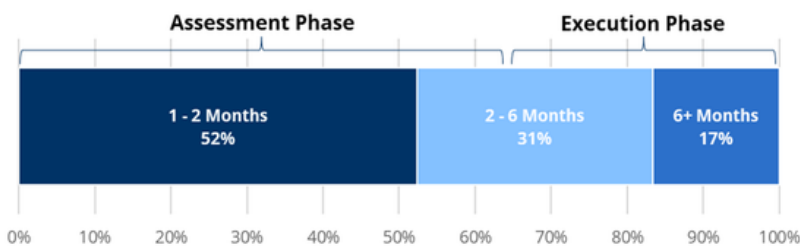
#### Experience by Client Type



#### Experience by Company Size



#### Projects by Engagement Duration



From assessment of footprint strategies and consolidation planning through execution support, Keystone partners with clients to effectively plan and implement footprint consolidation initiatives.

### EXPERIENCE BY INDUSTRY



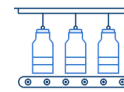
Industrial & Commercial Products



Building Products



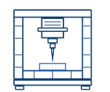
Automotive



Food & Beverage



Chemical Manufacturing



Metals & Fabrication



Electronics & Telecom



Trucking & Transportation



Retail Products



Aerospace & Defense



Plastics Manufacturing



Consumer Products

### KEYSTONE EXPERTISE

- Footprint Strategy
- Financial & Operational Analysis
- New Facility Set-Up Planning & Execution
- Facility Wind Down
- Inventory Transfer & Planning
- Stakeholder Communications
- Facility Consolidation Execution & PMO

### KEYS TO SUCCESS

- Business Case & Budgeting
- Phased Transition Plans
- Workforce Planning
- Customer Risk Management
- Inventory Planning & Strategy
- Demand Planning
- Systems & Data Readiness
- Facility Capacity & Layout (receiving site)
- Equipment Move & Transportation
- Project Management (PMO)
- Hidden Factory
- Knowledge Retention & Transfer
- Communications Planning & Execution (Internal & External)
- Execution Tracking & Reporting